

Work Order ID 67952

Page 1

Thursday, April 07, 2011 11:14:24 AM

Item ID: D412-698-028

Accept



Setup Start



Revision ID:

Stop



Item Name: Bracket Assembly, RH (Aluminum Doors)

Start Date: 4/5/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/6/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

DSI 9484	B
----------	---

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D412-698-028/ DSI9484
CHG002*S. L. L. L.*

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

11/4/7.5

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

*S. L. L. L.**FD*

Work Order ID 67952

Thursday, April 07, 2011 11:14:24 AM



Page 2

Item ID: D412-698-028

Accept



Setup Start



Revision ID:

Stop



Item Name: Bracket Assembly, RH (Aluminum Doors)

Start Date: 4/5/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/6/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
	Memo	0.00							
	Identify and pack for shipping as per PPP D412-698-028/ DSI 9484								
	Location: _____								
	PPP rev: <u>Draft</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
	QC	0.00							
	Quality Control								

11/4/11

11/4/11

MF

11-04-07

Picklist Print

Thursday, April 07, 2011 11:14:21 AM

Page 1

Work Order ID: 67952



Parent Item: D412-698-028



Parent Item Name: Bracket Assembly, RH (Aluminum Doors)

Start Date: 4/5/2011

Required Date: 4/6/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: new issue DD 09.11.30 verified by:EC
11.03.31 AS PER ECN11-531 verified by:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3199-4

Manufactured

No

110

Each

2.0000

1

1



11/4/11 SP

Bracket, Fwd RH

Location

Loc Qty

Loc Code

ST500

2

67955

2

1